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Petrothene

_T493701

High Density Polyethylene Blow Molding Grade

Melt Index: 0.34 Density: 0.949

Applications

Petrothene LT493701 exhibits an enhanced balance of stiffness and environmental stress crack resistance. Typical applications include bottles for bleach, detergents, and household

chemicals.

Regulatory **Status**

Petrothene LT493701 meets the requirements of the Food and Drug Administration regulation 21 CFR 177.1520. This regulation allows the use of this olefin polymer in "...articles or components of articles intended for use in contact with food..." Specific limitations or conditions of use may apply. Contact your Equistar product safety representative for more information.

Processing Techniques While specific recommendations for processing LT493701 can only be made when the processing conditions, equipment and end use are known, typical stock temperatures range from 340 to 410°F.

Typical Properties

	Nominal		ASTM
Property	Value	Units	Test Method
Melt Index	0.34	g/10 min	D1238
Density	0.949	g/cc	D1505
Tensile Strength @ Yield	3,540	psi	D638
Elongation @ Break	1,330	%	D638
Flexural Modulus	157,000	psi	D790
Tensile Impact	134	ft-lb/in.	D1822
Low Temperature Brittleness, F ₅₀	<-76	°C	D746
Heat Deflection Temperature @ 66 psi	65	°C	D648
Vicat Softening Point	124	°C	D1525
Hardness, Shore D	63		D2240
Environmental Stress Crack Resistance, F ₅₀	300	hrs	D1693 ¹

^{1 100%} Igepal® CO-630, 50°C

These are typical values not to be construed as specification limits.



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